



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBE703A95-0508-00-17

Job Sheet 196326



Part No: RBE703A95-0508-00-17

Job Qty: 8 pcs

Part Name: MGB Drain Tube Hose Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/11/19

Job Tracking No:

Due Date: 6/24/19

Created By: Lorin Baltac

Type: Stock

Description:

Note: DWG RBE703A95-0508-00 Rev.J IPP Rev. A 19.03.06 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	8 pcs	6/24/19		0.00	1.60	Small Fab - 1		
							Small Fab - 2		HCC
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	8 pcs	6/24/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
130	Packaging 3-1 - Stock - B4B	8 pcs	6/24/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		



Container No: S194282



Part: RBE703A95 - 0508 - 00 - 17

Job No: 196326

Serial No/Batch: S194282

Revision: J

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Date: 06/26/19

DAS
40
9-89

JUN 27 2019

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					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	8 pcs	6/24/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	JUN 28 2019
					QC 21 - SA - 53	

GA 071

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Part Op 110 - 1-Cut hose to length. 2-Assemble as per drawing note 7 and 8.
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
51495K116	COUPLING 1/2" NCKL PLTD BRASS	8 Ea (1 ea)	110-Small Fab - 1	5189663
DTSP10001	Sleeve	8 pcs (1 ea)	110-Small Fab - 1	5172278
K010-0608	Hose Ø1/2 OD x Ø3/8 ID	56 ft (7 ea)	110-Small Fab - 1	5189918

5190985 - 5193897

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	51495K116	8	50	0
	DTSP10001	8	86	0
	K010-0608	56	96	0

Part Specifications

Specifications could not be found.

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Container Trace

S190810 Container Trace - Upstream

Output Container No	Depleted Serial No	Status	Part No/Material	Operation Code	Op No	Depleted Date	Depleted Qty	Unit	Location	Serial No/Batch	Job No	Workcenter Code	Manufacturer Part No	Manufacturer Code
S177276	S145223	Stock	M304TR0.375W.065	Receive Ft	100	5/1/2019 3:55 PM	12.4800	ft	MAT038	S145223				
S177277	S145223	Stock	M304TR0.375W.065	Receive Ft	100	5/1/2019 3:56 PM	1.0410	ft	MAT038	S145223				
S177278	S177276	Allocated	M304TR0.375W.065	SL-154 - 1	100	5/1/2019 3:56 PM	11.4390	ft	SL-154 - 1	S145223	193345	SL-154 - 1		
S177278	S177277	Allocated	M304TR0.375W.065	SL-154 - 1	100	5/1/2019 3:56 PM	1.0410	ft	SL-154 - 1	S145223	193345	SL-154 - 1		
S190807	S189663	Stock	51495K116	Receive Ea	100	6/17/2019 9:05 AM	8.0000	Ea	GA044	S189663				
S190808	S177278	Stock	DTSP10001	QC 21 - FG	140	6/17/2019 9:05 AM	8.0000	pcs	GA137	S177278	193345			
S190809	S189918	Allocated	K010-0608	Receive Ft	100	6/17/2019 9:05 AM	56.0000	ft	Small Fab - 2	S189918				
S190810	S190807	Allocated	51495K116	Small Fab - 1	110	6/17/2019 9:08 AM	8.0000	Ea	Small Fab - 2	S189663	196326	Small Fab - 2		
S190810	S190809	Allocated	K010-0608	Small Fab - 1	110	6/17/2019 9:08 AM	54.0000	ft	Small Fab - 2	S189918	196326	Small Fab - 2		
S190810	S189918	Allocated	K010-0608	Small Fab - 1	110	6/17/2019 9:08 AM	2.0000	ft	Small Fab - 2	S189918	196326	Small Fab - 2		
S190810	S190808	Allocated	DTSP10001	Small Fab - 1	110	6/17/2019 9:08 AM	8.0000	pcs	Small Fab - 2	S177278	196326	Small Fab - 2		

S190810 Details

Part No	Operation	Material	Status	Quantity	Net Weight	Add Date	Add By	Job No	Location	Serial No/Batch
RBE703A95-0508-00-17	Small Fab - 1		Allocated	8.0000	0.0000	6/17/2019 9:08 AM	Mathieu Leclair	196326	Small Fab - 2	S190810

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